

Date: Thursday, 28/05/2009 1:14:12 PM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 'S' LOCKING SEAL		
Job Number	: 48285			Part Number	: D2126		
Estimate Number	: 10052			Drawing Number	: D2126 REV. C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 28/05/2009	S.O. No.	:	Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: PURCHASED PARTS	Due Date	: 04/06/2009 Qty: 500 Um: Each		
Previous Run	: 42154						
Written By							
Checked & Approved By	<u>CLO9/05/08</u>						
Comment	: Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
		Comment: PURCHASING Issue P/O: <u>8881</u> <u>CLO9/05/28</u> Seal <u>500</u>
		Make per Dwg D2126 Possible Supplier: Accurate Rubber: P/N: 110750004 Material release note required
2.0	110750004	Seal 
		Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s) Seal
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached
4.0	QC6	DIMENSIONAL CHECK  <u>19/05/15</u> <u>QSP019</u>
		Comment: DIMENSIONAL CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1  <u>SDY08</u> <u>EGC/15 (500)</u>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 28/05/2009 1:14:13 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 48285

Part Number: D2126

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



09/06/16 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



-MF  
09-06-16

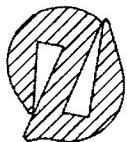
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



1:1 SCALE  
DETAIL

D2126-XXXX LOCKING SEAL

### LENGTH

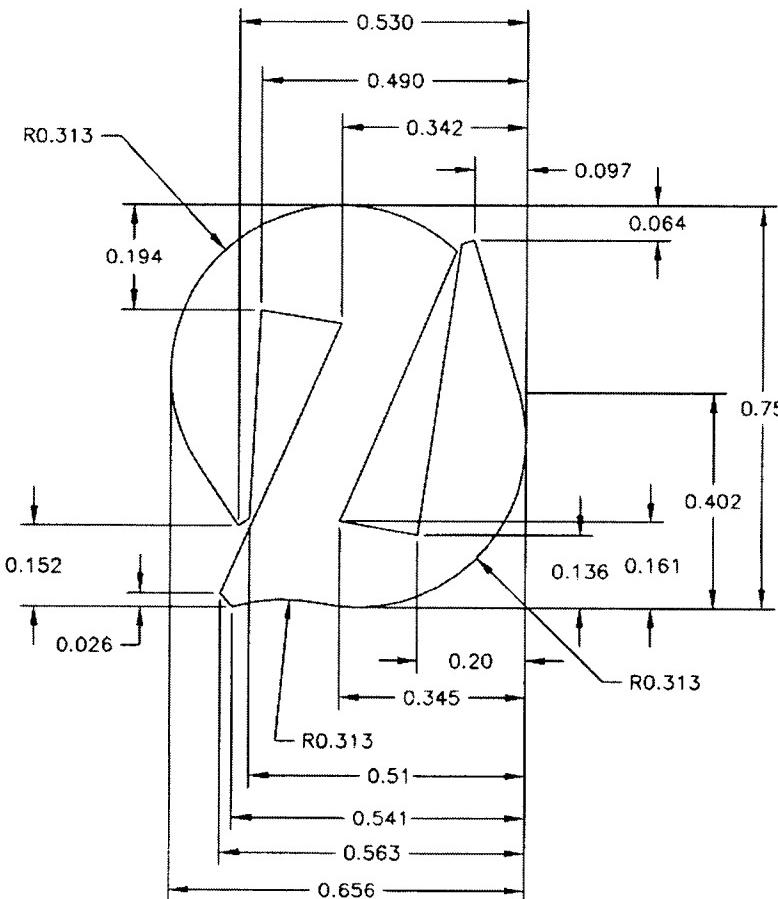
EG: 87.5" LONG: D2126-0875  
10" LONG: D2126-0100

## POSSIBLE SUPPLIERS:

ACCURATE RUBBER  
ITEM NUMBER 110750004  
PER DIE NUMBER 631

Log 105128

WID: 48285.



**NOTES:**

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR

MATERIALS: US BOROMETER NATOR  
ALL DIMENSIONS ARE IN INCHES

ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



		DRAWN BY <i>K.E.</i>		DART AEROSPACE LTD	
				HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>		APPROVED <i>[Signature]</i>		DRAWING NO.	REV. C
DATE 99.03.15		TITLE LOCKING SEAL		SHEET 1 OF 1	SCALE
A	92.03.16	NEW ISSUE			
B	98.12.01	REDRAWN; ADD PATTERN			
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS		3.1	



**Engineered Rubber & Polyurethane Products Inc.**

[www.acrgroup.ca](http://www.acrgroup.ca)

12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9

## **PACKING SLIP**

**CUSTOMER COPY**

Tel: 604-274-9955  
Fax: 604-274-1013  
Toll Free: 1-888-478-2237

PACKING SLIP 00132284

CUSTOMER NO. 10750

PST# OOP

S MART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
Canada

S DART AEROSPACE LTD  
H MAIN FINISHED GOODS LOCATION  
P 1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
T Canada

DATE 05/12/09	SHIP VIA FEDX #15179324-0	TERMS NET 30 DAYS			
PURCHASE ORDER NUMBER 100006288A	DATE ORDERED 05/28/09	SALES PERSON KATHY			
QUANTITY ORDERED	ITEM NUMBER B.O.	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
100	500	#YAD-2126 LOCKING SEAL EXTRUSION	FT		
<p style="text-align: center;">2 CINS 100 FT</p>					
<p style="text-align: right;">SUBTOTAL GST</p>					
<p style="text-align: right;">TOTAL AMOUNT</p>					
<p>FEDX ACCOUNT #15179324-0</p>					
<p>BILLING: Collect</p>					



12771 No. 5 Road  
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## CERTIFICATE OF COMPLIANCE

Date : 06/12/2009

Customer : Dart Aerospace LTD

Customer P.O. # : PO00008881

ACR W.O. # : 132284

Item # : 110750004

Item Description: # YAD - 2126 Locking Seal Extrusion

ACR Compound : F - 612

Date Shipped: June 12, 2009

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

A handwritten signature in black ink, appearing to read 'M. Ahmadi'.

**Mohsen Ahmadi**

(ACR GROUP INC. REPRESENTATIVE )